

Building Recycling Societies

Toyoda Gosei uses resources effectively and contributes to a recycling society by reducing waste volumes*1 and water usage and designing products that are easily recyclable.

*1 We are currently attempting to reduce waste volumes to meet our FY2020 target as we move toward minimization of industrial waste as set forth in the TG 2050 Environmental Challenge.

Basic philosophy

To move closer to the recycling society envisioned in the TG 2050 Environmental Challenge, Toyoda Gosei aims to minimize industrial waste and water usage and we are making every effort to use resources effectively, reducing materials usage and waste volumes through thorough sorting and the design of easily recyclable products.

Waste reduction

Production To reduce waste in production processes and achieve our 2020 targets, we are combating waste at its source and recycling.

We have also started a waste reduction project with coordination among plants and production technology, materials technology, and product design departments to strengthen efforts to combat waste at its source. At each plant, we are reducing waste through *genchi-genbutsu* (go and see), identifying items for reduction with the help of external experts, and implementing rubber, plastic, and liquid reductions.

Study sessions are also held to promote waste reduction at both domestic and international Group companies.

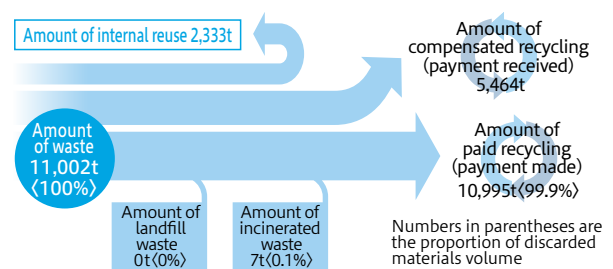
Distribution The packing material used in product transport is being reduced to prevent products from being dirtied by increasing the number of times reusable

containers are used in the field and maintaining cleanliness. We are also reducing packing material by putting lids on reusable containers and other changes, considering the balance between maintaining product quality and reducing the use of packing materials.

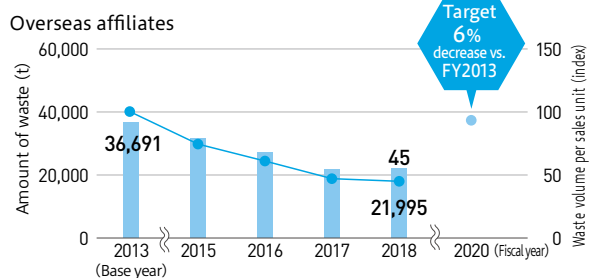
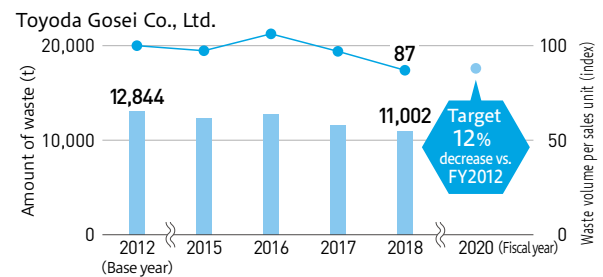
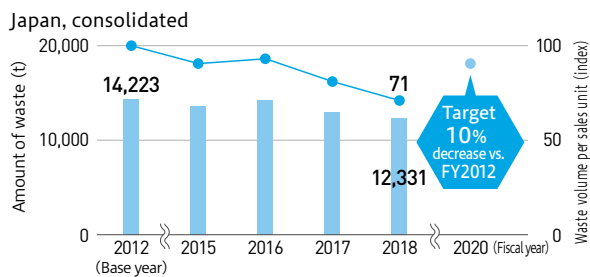
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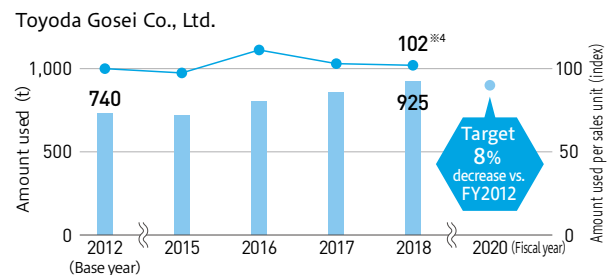
Amounts of waste generated and disposed of (results for FY2018: Toyoda Gosei)



Waste volume, waste volume per sales unit (index)*2



Amount of distribution packing material used/Amount used per sales unit (index)*3



*2 The amount of waste per sales unit (index) is a figure obtained taking the base year as 100

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*4 The amount of packing material used increased with increased shipments of service parts due to the heavy rains and floods in northern Kyushu in 2017 and western Japan in 2018, and larger part sizes.